# SPER SYSTEMS



Model: HCS9200M-04 (Dual Zone)

NSN: 4920-01-588-4308

Certified to: MIL-STD-810E

## DESIGNED TO MEET THE NEEDS OF EXTREME ENVIRONMENTS!

Model: HCS9200N (Dual Zone) NSN: 4920-01-528-7446

> Certified to: MIL-STD-810E MIL-STD-461E EMI

More suited for a salt air environment



The primary system application is composite and metal bond repairs, by heating and curing prepregs, resins or adhesives.

The HCS9200M and HCS9200N series has been certified to MIL-STD-810E. The HCS9200N series has been further certified to meet MIL-STD-461E EMI shielding requirements. These rugged and explosion resistant hot bonders are capable of operating under real world and adverse conditions.

The HCS9200M series hot bonder also features an internal electric vacuum pump and two low temperature (heated) pneumatic vacuum pumps, capable of operating in temperatures from 140° F to 14° F.





## **Specifications**

### HCS9200M (Dual Zone)

Weight: 42.5 lbs. (19.28kg)

Dimensions: 23.75in x 18in x 7in (60.33cm x 45.72cm x 17.78cm)

Internal Electric Vacuum Pump (12 Volt DC)

(2) Low Temperature Operation (Heated) Pneumatic Vacuum Pumps

#### **HCS9200N (Dual Zone)**

Weight: 37lbs (16.78kg) (Accessory Set - 70lbs (31.75kg))

Dimensions: 29in x 18in x 8in (73.66cm x 45.72cm x 20.32cm)(Accessory Set - 25in x 19in x 9.5in (63.5cm x 48.26cm x 24.13cm))

8 Thermocouples per Zone

Single Printer for both Zones

No Return Vacuum Monitoring

Accessory Set Cables Rated at 20 Amps

#### **FEATURES:**

High-Resolution, Software Dimmable, and Sunlight readable LCD Screen (5.25in x 6.75in) (13.33cm x 17.14cm)

Improved Text Entry System with Alphanumeric Keypad

USB Interface for Data Export to USB Storage Device

Rapid Start-up (in as little as 10 seconds)

Over 500 hours of Cure Information (12 Cure Records) Stored for Data Export and Printing

Up to Eight (8) Ramps and Dwells per Program

Automatic Graph Scaling for High Temperature Cures above 500 Degrees

Dynamic Alarm / Control Integration

Select by Hottest, Coldest, Average of All or No. 1 / No. 2 Thermocouple (10 Thermocouple Inputs)

Selectable Metric or English Units

90-264VAC (47-63Hz)

30A Power Output per Zone

Power Failure Auto Recovery

Up to 30 Customizable User Named Cure Profiles

Control / Monitor Toggle for Individual Thermocouples

Enhanced Menu Interface for Easier Navigation

Internal GFI Protection

#### Accessories Included:

- Heat Blankets
- Power Cords
- Thermocouples
- Vacuum HoseAir Filter

#### HCS9200M-04

 Extra Printer Ribbon and Printer Paper

#### **HCS9200N**

- · Data Download Cable
- Vacuum Gauge

Specific accessories are described by quotation

The Most Dependable Hot Bonders in the Composite Repair Industry!

The Data Capture and Analysis Software (HCS-DCAS) is a computer program used for cure data storage, display, and evaluation. DCAS provides easy storage and retrieval of cure records from the built-in database, with the ability to search for specific cures using any data field.



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